



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

May 6
D3161-9

Job Sheet 176205



Part No: D3161-9

Job Qty: 8 ea

Part Name: Hinge 17.0"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/18/18

Job Tracking No:

Due Date: 5/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A2 IPP A 04.08.24 New Issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		5/5/18	0.00	0.00	Start Up Small Fab-1		<i>SmB</i>
100	Small Fab	8 pcs		5/7/18	0.00	0.71	Small Fab-2		<i>SmB</i>
110	QC	8 pcs		5/7/18	0.00	0.00	QC5		<i>38</i>
120	Packaging	8 pcs		5/7/18	0.00	0.00	Packaging3-1	<i>57 483 90</i>	<i>JUN 9 2018</i>
130	QC21-SA	8 Ea		5/7/18	0.00	0.00	QC21		<i>21 180619</i>

Part Op
Descriptions: 100 - (1) 72" Hinge makes (4) D3161-9 parts at 17" long

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS20257-3-7200	Piano Hinge	13.2000 ft (1.65 ea)	90-Start up Operation	<i>506331</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MS20257-3-7200	13	28	0

Part Specifications

Specifications could not be found.

Plex 4/18/18 1:19 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS
		Water Jet ☐ Engineering ☐ Prod. Eng. Coord. ☐ Quality ☐ Prep/Packaging ☐ Other ☐ Supplier ☐
		MRB (QSI042) Approval
		Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Description:

DART Aerospace Ltd.
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CANADA
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www.dartaerospace.com

Container No: S081438

Part: D3161-9
Job No: 176205
Serial No/Batch: S081438
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: _____

Date: 06/15/10

Root Cause

☐ Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified	☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due	☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ OTHER : _____
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☐ Temperature/Cure
☐ Set-up
☐ BOM/Route
☐ Broken/Damage/Defect
☐ Inspection Incomplete/Unqualified
☐ Contamination
☐ Countersink
☐ Cut Too Short
☐ Instructions Incomplete/Unclear
☐ Drill Holes

☐ Power Loss/Surge
☐ Folio/Program
☐ Grain
☐ Weld
☐ Wrong Stock Pulled
☐ Out of Sequence
☐ Off-set
☐ Mislabeled
☐ Fit/Function
☐ Misaligned/off center

☐ Positioned Wrong
☐ Outside Dimensions
☐ Over/Under tolerance
☐ Part Incorrect
☐ Part Lost/Missing
☐ Part Moved
☐ Drawing
☐ Finish
☐ Misread
☐ Turning Sequence